

Nexus Grippa-Fast 400 Adhesive

TECHNICAL DATA SHEET

DESCRIPTION

Nexus Grippa-Fast 400 is ideal for bonding carpet gripper, woods, metal trims, metal nosing, aluminium & many other types of products where a quick bond is required to concrete, timber and most other common building substrates. **Grippa-Fast 400** has excellent resistance to high temperatures and water when cured (conforms to Class D4-DIN EN 204)

METHOD OF APPLICATION

SURFACE PREPARATION

To obtain the best results, all surfaces should be clean & sound, free of dust and any other contaminants that may affect bond.

DIRECTION OF USE

Apply thin bead of adhesive to one surface. Press the two surfaces to be bonded firmly together. Pressure may need to be applied to keep the two surfaces in contact while adhesive cures. Large extrusions should also be secured with appropriate fixing screws.

Grippa-Fast 400 is a moisture cure system. Allow approx. one hour curing time for thin bead. This process may be accelerated by spraying a light mist of water to one of the surfaces.

This product needs moisture to cure, the less moisture available the longer the product will take to cure.

CLEAN UP

Remove any wet adhesive with suitable solvent cleaner solvent like **Nexus 490** and **Nexus Adhesive Remover** before it cures. When cured remove by mechanical means.

Dried adhesive may be softened using a **Nexus Adhesive Remover** or **Nexus 490 Solvent Cleaner**.

IMPORTANT: Do not use Nexus 490 Solvent Cleaner directly on finish floorcovering, as the solvent cleaner can potentially cause damage to the surface.

TYPICAL PROPERTIES

Appearance	Thick beige paste
Coverage	Up to 30 linear metres for 3 mm nozzle diameter per 310 mL cartridge For heavy items a larger nozzle diameter may be required.
Open Time	0 - 10 minutes at 50% Relative Humidity and 21 °C
Curing time	1 hour at 50% Relative Humidity and 21 °C, fully cures after 24 hours.
Packaging	310 mL cartridge
Shelf Life	12 months in sealed container at 20 °C

Note: Always carry out your own test to confirm suitability of this product with your application. Additional information on physical properties, health hazards, storage, handling and transport is available in the Safety Data Sheet (SDS), available on request.

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