

Nexus 520 Crosslinking PVA

TECHNICAL DATA SHEET

DESCRIPTION & USES

Nexus 520 is a high performance one part Crosslinking PVA based adhesive.

It is designed for bonding a wide range of timbers, Ply, Particle Board, MDF and tongue & grooved flooring.

Nexus 520 has good water resistance and bond strength after 24 hours. Full cure within 5 – 7 days.

METHOD OF APPLICATION

All surfaces to be bonded should be dry, smooth, and free of any contaminants that may affect final bond. All edges should be square to ensure maximum bond strength.

Apply **Nexus 520** by bottle, brush or roller to suite the type of installation.

Assemble within a few of minutes and then clamp or securer together until adhesive has set.

Allow adhesive 24 hours to cure prior to use.

CLEAN UP

Do not allow adhesive to dry on floor coverings.

Clean excess adhesive immediately using a lightly damp cloth.

Dried adhesive may be softened using a **Nexus Adhesive Remover** or **Nexus 490 Solvent Cleaner**.

IMPORTANT: Do not use Nexus 490 Solvent Cleaner directly on finish floorcovering, as the solvent cleaner can potentially cause damage to the surface.

TYPICAL PROPERTIES

Appearance	White liquid
Open Time	Approx. 2 minutes at 50% Relative Humidity and 21 °C
Curing Time	24 Hours
Packaging	500 mL, 4 L & 15 L containers
Shelf Life	12 months in sealed container at 20 °C

Note: Always carry out your own test to confirm suitability of this product with your application. Additional information on physical properties, health hazards, storage, handling and transport is available in the Safety Data Sheet (SDS), available on request.

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